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INCORPORATED

IMPORTANT - READ CAREFULLY

Vinyl Decal Application Instructions

Begin by cleaning surface of application area, using either warm water and detergent or mineral spirits. *Be sure to use cleaner that will NOT harm your application area.*

Use masking tape to provide alignment marks on application area. This will help you align the decal correctly, as well as give you a visual of how the layout will look.

Wet hands with application fluid to prevent skin oil from affecting the adhesive area of decal. (If application fluid is not available, mixing one teaspoon of non-detergent soap in one gallon of warm water may be substituted.)

To prevent accidental sticking while adhering the decal, lay decal face down on a clean surface. Using wet, soapy hands peel back liner from decal.

Wet the application area with application fluid or soap solution. Position the decal along masking tape used as alignment marks. *The temperature of the surface to which the decal is to be applied should be above 50 degrees Fahrenheit.*

After the decal has been positioned, squeegee out the excess application fluid (or soap solution) with light pressure working from the center outwards. Check the edges of the decal and press down if needed.

SPECIAL NOTES:

- 48 to 72 hours is required to allow adhesive to make maximum bond with surface. Vehicles may be driven in this time period, but should not be washed. It is recommended that harsh or abrasive solutions or cleaning tools not be used on the decal.
- Decals can be put on dry, without application fluid or soap solution. However this method takes practice to keep from getting creases and air bubbles. Also, if it is not placed on straight the first time, it is very hard to remove and reapply without stretching or damaging the decal.
- For maximum shelf life, storage area should be cool and dry. Standard vinyl material may not adhere well to compound curved surfaces (curved more than one direction). A special designed material may be required in these situations.

The purchaser of this product is agreed that the sole responsibility of the manufacturer of the product for any claim or defect relating to the product shall be the replacement of the product should it be damaged due to imperfect manufacture, and that the manufacturer of the product does not in any way warrant the merchantability of the product or the fitness of the product for the particular purpose for which the buyer intends to use the product or any fading or damage to the article to which the product may be applied.

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